

Date: Monday, 12/01/2009 2:37:18 PM
 User: Julie Dawson

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|----------------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | 1/8" EXPANDABLE SLEEVE |
| Job Number : | 44668 | | |
| Estimate Number : | 12798 | | |
| P.O. Number : | | Part Number : | D35981 |
| This Issue : | 12/01/2009 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3598 REV A |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | | Drawing Revision : | A |
| Written By : | | Material : | |
| Checked & Approved By : | JUD 09.01.13 | Due Date : | 20/02/2009 |
| Comment : | Est Rev:A New Issue 07.03.07 ec | Qty: | 100 ^{ft} Um: Each |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

1.0

PG

PURCHASING

**Comment:** Issue P/O: 8042

Purchase Part Number: XPF-1/8-1 or XPF-1/8-100

Supplier: Action Electronics

Certificate of conformity is required

C209/01/23

100 ^{ft}

2.0

XPF181

EXPANDABLE SLEEVING 1/8" DIA.

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

EXPANDABLE SLEEVING 1/8" DIA.

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

P 9/02/02

1W

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

S 9/02/02

100 ^{ft}

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: H1

9/12/12

SP

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 12/01/2009 2:37:18 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/8" EXPANDABLE SLEEVE

Job Number: 44668

Part Number: D35981

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-03

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | |
|-------------------------|-----------------------|--|------------------------|
| DESIGN <i>LE</i> | DRAWN BY <i>LE</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>JB</i> | APPROVED <i>JB</i> | DRAWING NO. D3598 | REV. A SHEET 1 OF 1 |
| DATE 07.02.12 | | TITLE EXPANDABLE SLEEVE | SCALE NTS |
| REV A | DATE 07.02.12 | DESCRIPTION NEW ISSUE | |

RELEASED
07.02.27 *JB*

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3598-Y-XXX

WHERE Y REPRESENTS THE SLEEVE DIAMETER (IN 1/8 INCHES)
XXX REPRESENTS THE SLEEVE LENGTH (IN INCHES)

EXAMPLE: 60" LONG, 1/4" EXPANDABLE SLEEVE = D3598-2-060

| DART P/N | DESCRIPTION | NELCO P/N | ACTION ELECTRONICS P/N |
|-------------|------------------------|------------------|-----------------------------|
| D3598-1-XXX | 1/8" EXPANDABLE SLEEVE | PROTECTO 1/8-FPE | XPF-1/8-1 OR XPF-1/8-100 |
| D3598-2-XXX | 1/4" EXPANDABLE SLEEVE | PROTECTO 1/4-FPE | XPF-1/4-1 OR XPF-1/4-100 |
| D3598-3-XXX | 3/8" EXPANDABLE SLEEVE | PROTECTO 3/8-FPE | XPF-3/8-1 OR XPF-3/8-100 |
| D3598-4-XXX | 1/2" EXPANDABLE SLEEVE | PROTECTO 1/2-FPE | XPF-1/2-1 OR XPF-1/2-100 |
| D3598-6-XXX | 3/4" EXPANDABLE SLEEVE | PROTECTO 3/4-FPE | XPF-3/4-1 OR XPF-3/4-100 |

D3598-Y-XXX EXPANDABLE SLEEVE

NOTES:

- 1) MATERIAL: FLAME RETARDANT BLACK EXPANDABLE SLEEVE
- 2) POSSIBLE SUPPLIERS: -NELCO PRODUCTS
-ACTION ELECTRONICS
- 3) SLEEVES ARE CUT TO LENGTH AT DART
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *44608*

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DART

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-9577
Fax: (613) 632-1053

Purchase Order

AXED
6/29/2009

| | |
|-------------------------------------|-----------|
| Date Jan 23, 2009 | Page 1 |
| Purchase Order Number PO00008042 | |

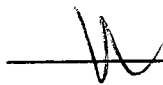
Vendor Address:

J G. Barrette Electric Ltd.
1460 Main St. E
Hawkesbury, ON K6A 1C6
Phone (613) 632-4010
Fax (613) 632-5702

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

| Reference | Contact | Vendor Number | PO Date | Terms | Ship Via | Expected Arrival |
|-----------|---------|---------------|--------------|-------|----------|------------------|
| | | VC-JGB001 | Jan 23, 2009 | N7 | yours | Jan 28, 2009 |

| Qty. Ordered | Item Number | Description | Expected Arrival | Drop-Ship | Unit Cost | UOM | Extended Price |
|--|-------------|--|------------------|-----------|-------------------------|-------|----------------|
| 100.0000 | XPF181 | EXPANDABLE SLEEVING Comments: AS PE DWG D3598 REV. A P/N: X F-181 (1/8 EXPANDABLE SLEEVE) B4466 | 28/01/2009 | No | 0.731800 | f | 73.18 |
| <div>ERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div> | | | | | | | |
| Comments: | | Tax Summary: | | | Less: | | |
| | | GST | 3.66 | | included tax | 0.00 | |
| | | GSTM | 0.00 | | Subtotal | 73.18 | |
| | | GSTN | 0.00 | | Total tax | 3.66 | |
| Entered By: CL | | CLAVOIE | | | Total purchase order in | | |
| Approved By:  | | | | | CAD Dollars | 76.84 | |

J.G. Barrette Electric Ltd.

1460 Main St. E.
Hawkesbury ON K6A 1C7
Phone: (613) 632-4010 Ext. Fax: (613) 632-5702
mcca npeau@barretteelectric.ca
http://www.barretteelectric.ca

INVOICE

DATE January 30, 2009
NUMBER 0000104060
CUSTOMER NO. DAR010

BILL TO:

DART AEROSPACE LTD
1270, RUE ABERDEEN
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270, RUE ABERDEEN
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

| P.O. NUMBER | | F.O. B. | | SALESPERSON | ORDER DATE | ORDER NUMBER | |
|---|-------------------|-------------|--|-------------|--------------------------|---------------|-------------------|
| PO # 00008042 | | JOB SITE | | | 30-Jan-09 | 0000092685 | |
| SHIP VIA | | | | TERMS | | | |
| | | | | | | | |
| PART NUMBER | | DESCRIPTION | | REQ. | QUANTITY SHIPPED B.O. | UNIT PRICE | EXTENDED PRICE |
| 6ALL XPF1/8 | SLEEVE 1/8" BLACK | | | 1 | 1 | 73.18 | 73.18 |
| <div style="text-align: center; font-size: 2em; font-family: cursive;">S 01/02/09</div> | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| NET AMOUNT | | | | | | 73.18 | |
| FREIGHT | | | | | | | |
| G.S.T. | | | | | | 3.66 | |
| P.S.T. | | | | | | | |
| TOTAL DUE | | | | | | \$76.84 | |

GST Number 102640273

PST Number 1123-2382 / QST Number 1160845377

** Customer copy **